



## Toolox 33

AA

**Analysis & tensile strength:** ca. 980 MPa (N/mm<sup>2</sup>)

C = 0,24  
Si = 1,10  
Mn = 0,80  
Cr = 1,20  
Mo = 0,30

- Tool & cavity steel
- No heat treatment required
- Modern alternative to 2311 and 2312
- Can be nitrided & coated
- Has ESU properties

## 1.1730

DME 01

**Analysis & tensile strength:** ca. 640 MPa (N/mm<sup>2</sup>)

C = 0,45  
Si = 0,30  
Mn = 0,70

- Non alloy tool steel
- Not to be hardened and easy to machine
- For molds and simple structural components

## 1.2312

DME 03

**Analysis & tensile strength:** ca. 1050 MPa (N/mm<sup>2</sup>)

C = 0,40  
Mn = 1,50  
Mo = 0,20  
Si = 0,40  
Cr = 1,90  
S = 0,07

- Low alloy pre-heat treated tool steel
- Excellent machinability
- No further hardening required
- Can be nitrided

## 1.2767

DME 06

**Analysis & tensile strength:** ca. 830 MPa (N/mm<sup>2</sup>)

C = 0,45  
Cr = 1,40  
Ni = 4,00  
Mo = 0,30  
Si = 0,20  
Mn = 0,30

- Through hardening tool steel
- High polishability
- Good toughness and shock resistant.
- The standard quality for molds for injection molding



1.2311

DME 07

**Analysis & tensile strength:** ca. 1050 MPa (N/mm<sup>2</sup>)

C = 0,40  
Si = 0,40  
Mn = 1,50  
Cr = 1,90  
Mo = 0,20

- Low alloy pre-heat treated tool and cavity steel
- Suitable for molds without a hardening treatment
- Can be hard chromed and nitrided
- Supreme surface appearance

1.2085

DME 19

**Analysis & tensile strength:** ca. 1080 MPa (N/mm<sup>2</sup>)

C = 0,33  
Cr = 16,0  
Ni = 0,30  
Mo = 1,20  
S = 0,06  
Si = 0,30  
Mn = 0,80

- Pre-toughened, corrosion resistant tool steel
- Good cutting properties
- Suitable for corrosion resistant molds and use with chemically aggressive plastics

1.2083

DME 20

**Analysis & tensile strength:** ca. 720 MPa (N/mm<sup>2</sup>)

C = 0,42  
Cr = 13,0

- Chromium alloy stainless tool steel
- Good corrosion and wear resistance
- Good polishability
- Excellent cavity steel

1.2343

DME 25

**Analysis & tensile strength:** ca. 770 MPa (N/mm<sup>2</sup>)

C = 0,38  
Si = 1,0  
Cr = 5,3  
Mo = 1,3  
V = 0,4

- Hot work tool steel with high temperature stability and very good toughness
- Suitable for nitriding
- Diecasting tools for light metals and plastics